What is claimed is:

1. A bottle closure comprising;

a shell having an open first end, a closed second end, an inner wall and an outer wall, the combination forming conical space; and

a tapered core having a first end, a second end and conical surface positioned between the first end and second end wherein the tapered core is larger than the shell conical space.

2. The bottle closure of claim 1 wherein the core conical surface includes threads and the shell inner wall includes threads that are complementary to the core threads.

3. The bottle closure of claim 2 wherein the core includes threads selected from male threads or female threads.

4. The bottle closure of claim 1 wherein the core conical surface is irreversibly associated with the shell inner wall.

5. The bottle closure of claim 1 wherein the shell includes a flange that has a width that is greater that the width of the bottle opening in which the bottle closure is intended to be placed

6. The bottle closure of claim 1 wherein the core first end includes a shaped

aperture.

7. The bottle closure of claim wherein the shaped aperture includes a key way for grasping an opening tool.

8. The bottle closure of claim 6 including a cap having a central opening that is complementary to the core shaped aperture.

9. The bottle closure of claim 1 wherein the shell second end includes an aperture.

10. A method for sealing a bottle with a bottle closure comprising the steps of:
    (a) locating a shell having an open first end, a closed second end, an inner wall and an outer wall, the combination forming conical space, into the opening of a bottle;
    (b) directing a tapered core having a first end, a second end and conical surface positioned between the first end and second end wherein the tapered core is larger than the shell conical space into the shell open first end and into the shell conical space and forcing the shell outer wall against the bottle opening to form a sealed bottle opening.

11. The method of claim 10 wherein the core conical surface includes threads

and the shell inner wall includes threads that are complementary to the core threads and the tapered core is directed into the shell conical space by threading the core into the shell.

12. The method of claim 10 wherein the core includes threads selected from male threads or female threads.

13. The method of claim 10 wherein the core curcumferential surface is irreversibly associated with the shell inner wall when the bottle is sealed.

14. The method of claim 10 wherein the shell includes a flange that has a width that is greater that the width of the bottle opening and wherein the shell is directed into the bottle opening until the flange touches the bottle opening.

15. The method of claim 10 wherein the core first end includes a shaped aperture.

16. The method of claim 15 wherein the shaped aperture includes a key way for grasping an opening tool.

17. The method of claim 15 wherein a cap having a central opening that is complementary to the core shaped aperture is applied to cover the bottle

opening when the bottle closure is formed.

18. The method of claim 10 wherein the shell second end includes an aperture.

19. The method of claim 16 wherein the bottle closure is removed by the further steps of:

i. grasping the handle of a pulling tool and placing an end of a tool that has a shape complementary to the core shaped aperture into the core shaped aperture; and

ii. pulling the bottle closure from the bottle opening with the pulling tool.